

# SUPER STRENGTH RAYON®

*A Thread to Meet Every Embroidery Need*



A	B	C	D
A1 Natural White PANTONE 9285 C 2342	B1 Buttercup PANTONE 143 C 2558	C1 Penny PANTONE 142 C 2332	D1 Mushroom PANTONE 161 C 2567
A2 Snow White RA Original Color 2297	B2 Brite Yellow PANTONE 7549 C 2396	C2 Mocha Cream RA Original Color 2475	D2 Sand Dune PANTONE 1405 C 2477
A3 Aspen White PANTONE 9061 C 2574	B3 Nectar PANTONE 137 C 2464	C3 New Gold PANTONE 727 C 2399	D3 Earthen Tan PANTONE 140 C 2569
A4 Chrome RA Original Color 2539	B4 Marigold PANTONE 1225 C 2216	C4 Tan PANTONE 728 C 2273	D4 Marine Gold RA Original Color 2596
A5 Eggshell PANTONE 9060 C 2343	B5 Glow PANTONE 134 C 2234	C5 Bamboo PANTONE 729 C 2338	D5 Shimmering Gold RA Original Color 2471
A6 Celery RA Original Color 2316	B6 Visor Gold PANTONE 1355 C 2398	C6 Gold PANTONE 713 C 2203	D6 Ginger PANTONE 7557 C 2333
A7 Pale Yellow PANTONE 9121 C 2557	B7 Goldenlite PANTONE 1365 C 2605	C7 Topaz RA Original Color 2400	D7 Old Gold PANTONE 1245 C 2201
A8 Light Maize PANTONE 9141 C 2604	B8 Pollen Gold PANTONE 124 C 2556	C8 Ashley Gold PANTONE 722 C 2401	D8 Bullion PANTONE 1255 C 2562
A9 Wheat PANTONE 9120 C 2461	B9 Mustard PANTONE 7409 C 2331	C9 Taupe RA Original Color 2298	D9 Autumn Green RA Original Color 2543
A10 Pro Maize PANTONE 7401 C 2732	B10 Scholastic PANTONE 136 C 2465	C10 Perfect Tan RA Original Color 2568	D10 Almond PANTONE 7569 C 2479
A11 Maize RA Original Color 2264	B11 Sun Gold PANTONE 7564 C 2212	C11 Beige RA Original Color 2224	D11 Toast PANTONE 723 C 2231
A12 Lemon PANTONE 101 C 2325	B12 24 Kt. Gold PANTONE 145 C 2602	C12 Rattan RA Original Color 2474	D12 Copper PANTONE 139 C 2295
A13 Daffodil PANTONE 102 C 2326	B13 Ivory PANTONE 9181 C 2335	C13 Golden Tan PANTONE 465 C 2570	D13 Hazel PANTONE 470 C 2481
A14 Canary PANTONE Yellow C 2235	B14 Bone PANTONE 9182 C 2582	C14 Light Bronze RA Original Color 2493	D14 Date PANTONE 731 C 2290
A15 Moonbeam PANTONE 108 C 2560	B15 Seashell RA Original Color 2476	C15 Wicker PANTONE 730 C 2489	D15 Chocolate PANTONE 725 C 2227
A16 Sunflower PANTONE Med. Yellow C 2462	B16 Platinum PANTONE Warm Gray 4 C 2571	C16 Amber Beige PANTONE 7514 C 2336	D16 Rust PANTONE 167 C 2289
A17 Black Eyed Susie PANTONE 117 C 2561	B17 Ecu PANTONE 482 C 2232	C17 Cocoa Mulch PANTONE 4645 C 2488	D17 Golden Poppy PANTONE 1575 C 2330
A18 Star Gold PANTONE 7408 C 2408	B18 Cottage Beige PANTONE 4685 C 2593	C18 Pro Brown PANTONE 4715 C 2610	D18 Honeysuckle PANTONE 180 C 2513
A19 Pro Gold PANTONE 123 C 2626	B19 Pro Beige PANTONE 466 C 2630	C19 Light Cocoa PANTONE 477 C 2478	D19 Dark Rust PANTONE 179 C 2205
A20 Goldenrod PANTONE 116 C 2242	B20 TH Gold RA Original Color 2606	C20 Sienna PANTONE 463 C 2402	D20 Terra Cotta PANTONE 7622 C 2334
A21 Manila PANTONE 7548 C 2466	B21 14 Kt. Gold RA Original Color 2586	C21 Pro Walnut RA Original Color 2629	D21 Old Dark Tex Orange PANTONE 1675 C 2581

# SUPER STRENGTH RAYON®

*The Global Leader in Quality and Service*



E		F		G		H	
E1	Yellow Mist PANTONE 1375 C 2409	F1	Coral PANTONE 170 C 2414	G1	Bashful Pink PANTONE 191 C 2248	H1	Very Red PANTONE 193 C 2419
E2	Merit Gold PANTONE 1235 C 2463	F2	Salmon RA Original Color 2299	G2	Begonia PANTONE 1915 C 2228	H2	Scarlet PANTONE 200 C 2219
E3	Yellow RA Original Color 2213	F3	Pro Cinnamon PANTONE 7523 C 2611	G3	Primrose PANTONE 213 C 2491	H3	Lipstick PANTONE 206 C 2233
E4	Honey PANTONE 1565 C 2247	F4	Gray RA Original Color 2207	G4	Azalea PANTONE 214 C 2412	H4	Radiant Red RA Original Color 2266
E5	Pumpkin PANTONE 151 C 2328	F5	Heather PANTONE 5235 C 2271	G5	Hot Pink PANTONE Rhodamine Red C 2260	H5	Red Berry PANTONE 187 C 2418
E6	Orange PANTONE 1585 C 2218	F6	Grape PANTONE 7633 C 2272	G6	Ruby Glint PANTONE 219 C 2261	H6	Jockey Red RA Original Color 2281
E7	Dark Tex Orange PANTONE 165 C 2489	F7	Satin Wine RA Original Color 2314	G7	Crimson PANTONE 226 C 2416	H7	Red RA Original Color 2378
E8	Sun Orange PANTONE 172 C 2397	F8	Ducky Mauve PANTONE 7666 C 2422	G8	Hot Peony PANTONE 240 C 2590	H8	Antique Red RA Original Color 2505
E9	Tex Orange PANTONE 1655 C 2468	F9	Light Pink RA Original Color 2243	G9	New Berry PANTONE 241 C 2500	H9	Wildfire PANTONE 201 C 2267
E10	Paprika RA Original Color 2236	F10	Pink Bazaar RA Original Color 2599	G10	Cabernet RA Original Color 2494	H10	Rosewood PANTONE 7636 C 2508
E11	Orangeade RA Original Color 2467	F11	Lavender PANTONE 671 C 2276	G11	Passion Rose PANTONE 7648 C 2499	H11	Candy Apple Red PANTONE 207 C 2507
E12	Flesh PANTONE 475 C 2413	F12	Pink PANTONE 1895 C 2223	G12	Cherrystone PANTONE 220 C 2504	H12	Pro Red RA Original Color 2623
E13	Bisque PANTONE 7520 C 2377	F13	Pink Mist PANTONE 176 C 2373	G13	Strawberry PANTONE Rubine Red C 2432	H13	Cranberry PANTONE 194 C 2270
E14	Opaline PANTONE 488 C 2473	F14	Dusty Rose PANTONE 708 C 2375	G14	Perfect Ruby PANTONE 208 C 2497	H14	TH Burgundy PANTONE 1955 C 2608
E15	Illusion PANTONE 169 C 2511	F15	Rose RA Original Color 2293	G15	Brushed Burgundy PANTONE 235 C 2498	H15	Wine PANTONE 195 C 2225
E16	Peach PANTONE 162 C 2257	F16	Rose Cerise PANTONE 184 C 2244	G16	Bitterroot PANTONE 184 C 2509	H16	Burgundy PANTONE 7420 C 2249
E17	Tawny PANTONE 1555 C 2256	F17	Carnation PANTONE 190 C 2237	G17	Persimmon PANTONE 1787 C 2277	H17	Pro Firebrand RA Original Color 2622
E18	Petal Pink PANTONE 706 C 2501	F18	Shrimp RA Original Color 2246	G18	Saffron PANTONE Warm Red C 2329	H18	Carolina Red PANTONE 202 C 2268
E19	Flesh Pink RA Original Color 2253	F19	Rose Tint PANTONE 7431 C 2591	G19	Tuxedo Red PANTONE 1788 C 2420	H19	Red Jubilee PANTONE 7637 C 2421
E20	Emily Pink RA Original Color 2374	F20	Wild Pink PANTONE 204 C 2259	G20	Foxy Red PANTONE 186 C 2263	H20	Russet PANTONE 209 C 2252
E21	Melon PANTONE 1635 C 2294	F21	Floral Pink PANTONE 212 C 2415	G21	Auburn PANTONE 187 C 2472	H21	Warm Wine PANTONE 7421 C 2496

# SUPER STRENGTH RAYON®

The Finest Global Distribution Network in the Industry



I		J	
I1	Dark Maroon PANTONE 7428 C 2376	J1	Tamarack PANTONE 398 C 2230
I2	Intense Maroon PANTONE 5195 C 2587	J2	Crescent Moon PANTONE 583 C 2546
I3	Pro Maroon PANTONE 5185 C 2616	J3	Green Dust PANTONE 369 C 2457
I4	Dogwood PANTONE 7518 C 2563	J4	Ming PANTONE 376 C 2322
I5	Coffee Bean PANTONE 1817 C 2339	J5	Pastoral Green PANTONE 375 C 2321
I6	Dark Taupe PANTONE 7589 C 2575	J6	Erin Green PANTONE 375 C 2320
I7	Brown PANTONE 477 C 2251	J7	Foliage Green PANTONE 112 C 2542
I8	Dark Brown PANTONE 476 C 2372	J8	Cypress PANTONE 385 C 2545
I9	Egyptian Brown PANTONE 439 C 2576	J9	Desert Cactus PANTONE 581 C 2544
I10	Espresso PANTONE 7533 C 2337	J10	Palmetto PANTONE 378 C 2229
I11	Best Brown PANTONE 412 C 2566	J11	Isle Green RA Original Color 2312
I12	Pistachio PANTONE 5855 C 2250	J12	Jungle Green PANTONE 335 C 2597
I13	Pastel Green PANTONE 9561 C 2555	J13	Pro Erin PANTONE 7740 C 2738
I14	Pebblestone RA Original Color 2547	J14	Meadow PANTONE 7739 C 2226
I15	Mint RA Original Color 2238	J15	Kelly PANTONE 7482 C 2240
I16	Green Oak RA Original Color 2319	J16	Emerald PANTONE 354 C 2214
I17	Nile PANTONE 360 C 2211	J17	Harvest Green PANTONE 355 C 2578
I18	Flite Green RA Original Color 2282	J18	Green Grass RA Original Color 2580
I19	Spruce PANTONE 7489 C 2279	J19	Dark Green PANTONE 7725 C 2208
I20	Peapod RA Original Color 2456	J20	Green PANTONE 348 C 2209
I21	Sun Shadow PANTONE 397 C 2548	J21	Deep Green PANTONE 349 C 2284

K		L	
K1	Olive PANTONE 5555 C 2202	L1	D.H. Green PANTONE 5535 C 2411
K2	Water Lilly RA Original Color 2554	L2	Pro Green PANTONE 330 C 2739
K3	Olive Drab PANTONE 5753 C 2317	L3	Pro Dark Green PANTONE 3308 C 2734
K4	Dress Green PANTONE 7736 C 2584	L4	Green Sall PANTONE 5467 C 2459
K5	Hedge PANTONE 5743 C 2601	L5	Palm Leaf PANTONE 5645 C 2241
K6	Sage PANTONE 7743 C 2595	L6	Willow PANTONE 5615 C 2221
K7	Fleece Green PANTONE 341 C 2454	L7	Spring Garden PANTONE 5565 C 2551
K8	Green Bay PANTONE 342 C 2455	L8	Moss PANTONE 625 C 2278
K9	Harbor Green PANTONE 5545 C 2392	L9	Wintergreen PANTONE 7724 C 2594
K10	Holly PANTONE 357 C 2323	L10	Cadet Blue PANTONE 2975 C 2532
K11	Field Green PANTONE 554 C 2460	L11	Pro Twinkle PANTONE 5425 C 2617
K12	TH Green PANTONE 562 C 2607	L12	Sea Mist PANTONE 7471 C 2393
K13	Green Petal PANTONE 3435 C 2458	L13	Turquoise PANTONE 7711 C 2204
K14	Lizzy Lime PANTONE 560 C 2631	L14	J Turquoise PANTONE 321 C 2492
K15	Evergreen RA Original Color 2315	L15	Seafrost PANTONE 3242 C 2517
K16	Pine Green PANTONE 328 C 2391	L16	Aqua Pearl PANTONE 3255 C 2516
K17	Pro Hunter PANTONE 329 C 2615	L17	Bluestone PANTONE 3285 C 2515
K18	Newport PANTONE 7475 C 2550	L18	Blue Frost PANTONE 3105 C 2305
K19	Ivy PANTONE 627 C 2552	L19	Periwinkle PANTONE 311 C 2306
K20	Dark Army Green PANTONE 5605 C 2553	L20	Indian Ocean Blue PANTONE 3115 C 2518
K21	Army Green PANTONE 5463 C 2728	L21	Misty RA Original Color 2308

# SUPER STRENGTH RAYON®

*A Thread to Meet Every Embroidery Need*



M		N	
M1 PANTONE 7459 C	Wonder Blue 2577	N1 PANTONE 2685 C	Pro Brite Star 2736
M2 PANTONE 632 C	Surf Blue 2519	N2 RA Original Color	Pro Purple 2628
M3 PANTONE 633 C	Teal 2309	N3 PANTONE Violet C	Purple Maze 2428
M4 PANTONE 7713 C	Oceanic Green 2446	N4 RA Original Color	Purple Accent 2431
M5 PANTONE 7712 C	Pro Teal 2621	N5 PANTONE 272 C	Mauve 2287
M6 PANTONE 7722 C	Blue Spruce 2549	N6 PANTONE 2738 C	Pro Violet 2742
M7 PANTONE 250 C	Violet 2285	N7 PANTONE 2735 C	Violet Blue 2427
M8 PANTONE 521 C	Cachet 2424	N8 PANTONE Reflex Blue C	Purple Twist 2429
M9 PANTONE 251 C	Mid Lilac 2588	N9 PANTONE 2756 C	Blue Ink 2440
M10 PANTONE 513 C	Plum 2292	N10 PANTONE 2718 C	Pro Lusty Blue 2614
M11 PANTONE 258 C	Raspberry 2426	N11 PANTONE 277 C	Ice Blue 2300
M12 PANTONE 520 C	Plum Wine 2490	N12 PANTONE 291 C	Pastel Blue 2382
M13 PANTONE 2613 C	Mulberry 2380	N13 RA Original Color	Heron Blue 2525
M14 PANTONE 518 C	Port Wine 2600	N14 RA Original Color	Sky Blue 2239
M15 PANTONE 2567 C	Tulip 2286	N15 RA Original Color	Baby Blue 2206
M16 PANTONE 666 C	Sterling 2406	N16 PANTONE 5415 C	Rockport Blue 2536
M17 PANTONE 2577 C	Iris 2288	N17 RA Original Color	Slate Blue 2275
M18 PANTONE 2587 C	Laurie Lilac 2425	N18 PANTONE 646 C	Pro Saxon 2624
M19 PANTONE 267 C	Purple 2254	N19 PANTONE 2708 C	Paris Blue 2283
M20 PANTONE 269 C	Dark Purple 2381	N20 PANTONE 283 C	Bridgeport Blue 2522
M21 PANTONE 2607 C	Purple Shadow 2430	N21 PANTONE 2717 C	Cristy Blue 2383

O		P	
O1 PANTONE 7451 C	Lake Blue 2304	P1 PANTONE 2718 C	Jay Blue 2384
O2 PANTONE 284 C	Tropic Blue 2434	P2 PANTONE 2945 C	Soldier Blue 2527
O3 PANTONE 292 C	Ultra Blue 2433	P3 PANTONE 7455 C	Blue 2220
O4 RA Original Color	Oriental Blue 2301	P4 PANTONE 2728 C	Sapphire 2280
O5 RA Original Color	Country Blue 2524	P5 RA Original Color	Pro Royal 2627
O6 PANTONE 7461 C	Ozone 2533	P6 PANTONE 286 C	Blue Suede 2438
O7 PANTONE 2925 C	Blue Horizon 2435	P7 PANTONE 661 C	Jamie Blue 2385
O8 RA Original Color	Atlantis Blue 2528	P8 PANTONE 2746 C	Empire Blue 2437
O9 PANTONE 279 C	Copen 2245	P9 PANTONE 287 C	Royal 2210
O10 PANTONE 653 C	China Blue 2523	P10 PANTONE 654 C	Blue Ribbon 2439
O11 RA Original Color	Carribbean Blue 2530	P11 PANTONE 282 C	Pro Midnight 2613
O12 RA Original Color	Bright Blue 2526	P12 PANTONE 280 C	Pro Navy 2625
O13 PANTONE 7460 C	Boo Boo Blue 2730	P13 PANTONE 534 C	Ash 2341
O14 PANTONE Process Blue C	Pro Band Blue 2737	P14 PANTONE 5265 C	Light Midnight 2386
O15 RA Original Color	Solar Blue 2442	P15 PANTONE 289 C	Midnight Navy 2387
O16 RA Original Color	Pro Peacock 2740	P16 PANTONE 647 C	Pro Imperial 2612
O17 PANTONE 640 C	Pacific Blue 2388	P17 PANTONE 7686 C	Imperial Blue 2302
O18 PANTONE 639 C	California Blue 2389	P18 PANTONE 2955 C	Salem Blue 2534
O19 PANTONE 312 C	Aquamarine 2307	P19 PANTONE 3035 C	Dark Teal 2444
O20 PANTONE 285 C	Dolphin Blue 2529	P20 PANTONE 548 C	Pro Dark Blue 2620
O21 PANTONE 293 C	Pro Brilliance 2619	P21 PANTONE 2767 C	Flag Blue 2603

# SUPER STRENGTH RAYON®

*The Global Leader in Quality and Service*



Q		R	
Q1 PANTONE 2768 C	TH Navy 2609	R1 PANTONE 429 C	Banner Gray 2585
Q2 PANTONE 295 C	Light Navy 2303	R2 RA Original Color	Silvery Gray 2484
Q3 PANTONE 2965 C	Pro College Blue 2647	R3 RA Original Color	Gull 2731
Q4 RA Original Color	Steel 2537	R4 RA Original Color	Twilight 2217
Q5 PANTONE Warm Gray 3 C	Stainless Steel 2538	R5 PANTONE 445 C	Metal 2407
Q6 PANTONE 9283 C	Oyster 2403	R6 PANTONE Black 7 C	Charcoal 2265
Q7 PANTONE 9381 C	Saturn Gray 2485	R7 PANTONE 7540 C	Black Chrome 2541
Q8 PANTONE 5315 C	Skylight 2482	R8 PANTONE 425 C	Aged Charcoal 2565
Q9 PANTONE 5665 C	Pro Pearl 2741	R9 PANTONE 7547 C	Smokey 2487
Q10 PANTONE 7528 C	Pro Cool Gray 2733	R10 PANTONE 296 C	Navy 2215
Q11 RA Original Color	Cloud 2483	R11 PANTONE 440 C	Mahogany 2564
Q12 PANTONE 9385 C	Silver Steel 2592	R12 PANTONE Black C	Black 2296
Q13 PANTONE 544 C	Traditional Gray 2540	R13 PANTONE Black 6 C	Jet Black 2632
Q14 PANTONE 5245 C	Steel Gray 2274		
Q15 PANTONE 5225 C	Dover Gray 2405		
Q16 PANTONE 5295 C	Cinder 2404		
Q17 PANTONE 436 C	Storm Gray 2486		
Q18 PANTONE 402 C	Pro Night Sky 2618		
Q19 PANTONE 7530 C	Grayrod 2572		
Q20 PANTONE 409 C	Pro Gray 2739		
Q21 PANTONE 403 C	Pewter 2573		